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# Installation Instructions & Warranty Information

40-1536 ~ 2006-18 Ram Quad Cab 5.7L Dual Tips in Bumper 30-1537 ~ 2019-21 Ram Quad Cab 5.7L Dual Tips in Bumper Cat Back Exhaust



# PLEASE READ BEFORE PROCEEDING

PerTronix<sup>©</sup> thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing.

Work Smart – Work Safe! Most Exhaust Installations are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

Before starting, allow the vehicle to cool, disconnect the battery, and spray penetrating oil on all hardware and fittings that will need to be removed. Silicone spray on rubber hangers will make them easier to remove and install.

#### **MARNING:**

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

PerTronix© thanks you for choosing JBA Exhaust, the best fitting, highest quality exhaust on the market. In order to realize the full potential of our good fit, please read and understand these instructions completely prior to starting work.

Be sure to work safe! Whenever you work under the vehicle be sure that it is located on level, solid ground and is supported by adequate safety stands! Remember: Hot asphalt will not support most jack stands!

- 1. Remove and inventory JBA exhaust.
- 2. Disconnect negative battery cable and allow vehicle exhaust to cool.
- 3. Loosen the clamp at the rear of the muffler that secures the tail pipe to the muffler.



4. Spray lubricant on the exhaust pipe behind the muffler.



5. Spray lubricant on all factory rubber isolators.



6. Remove the factory tail pipe hanger from rubber isolator.



7. Remove tail pipe from the rear of the vehicle.



10. Remove factory muffler assembly.



8. Using the 15mm socket and ratchet, loosen the clamp that secures the muffler assembly to the resonator/intermediate pipe.



9. Remove muffler hangers from rubber isolators.



11. Install muffler hanger clamp into rubber isolators near the rear of the factory muffler location.



12. Install intermediate pipe and secure with exhaust clamp. (U-Bolt style clamps on 40-1536, Accu Seal band clamps on 30-1537)



13. Insert muffler into intermediate pipe. Place exhaust clamp with hanger at the front of the muffler.

NOTE: Support the muffler temporarily, until the muffler hanger clamp is used.



14. Insert Y Pipe into rear of the muffler with Hanger clamp.



15. Install right tail pipe through the rear of the vehicle into the Y pipe. Repeat for left side tail pipe. Install clamps but do not tighten at this time.



16. Insert tip and hanger into rubber isolator at the rear of the vehicle, near the spare tire.



17. Position exhaust clamp over slip connection on tip . Repeat for Left side. On 30-1537 install Stainless Tip with T-Bolt clamps.

Check that both tips are center in the bumper openings and tighten all clamps.





Lower the vehicle and reattach the negative battery cable.

After installation and initial drive, it is recommended that all clamps be re-tightened.

# NOTES:

- 1) It may be necessary to loosen and realign the spare tire for proper clearance.
- 2) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise.

# **Parts List:**

### 40-1536

- 1 Intermediate Short Intermediate Pipe
- 1 Muffler
- 1 Y-Pipe
- 1 Left Side Crossover Tail Pipe With Tip
- 1 Right Side Tail Pipe With Tip
- 1 3" Muffler Hanger Clamp
- 2 2.5" Exhaust U-clamp
- 2 3" Exhaust U-clamp

#### 30-1537

- 1 Muffler
- 1 Y-Pipe
- 1 Left Side Crossover Tail Pipe
- 1 Right Side Tail Pipe
- 2 4.5" Stainless Tip
- 2 3" Accu Seal Clamps
- 2 2 1/2" Accu Seal Clamps
- 2 T-Bolt Clamps (for Tips)



This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

#### JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.