



FORCE II

Installation Instructions
817651
2011-20 DODGE DURANGO RT
5.7L ENGINE
2/4 Wheel Drive

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
N/A	PK728	Hardware Package includes:	1
6	453HA	Front Frame Hanger	2
7	MC250BS	2½" Stainless Band Clamp	4
8	HW213	M10-1.5 x 60mm Bolt	4
9	HW506	¾" x 1½" Steel Spacer	4
10	HA168	Rubber Hanger	2
11	HW502	¾" Hanger Keepers	8
12	HW303	¾" Flat Washers	4

ITM #	PART #	DESCRIPTION	QTY.
1	15175S	Right Inlet Pipe/Resonator	1
2	15176S	Left Inlet Pipe/Resonator	1
3	16732S	Scavenger Assembly	1
4	852562-254	Left Muffler Assembly	1
5	852562-255	Right Muffler Assembly	1

REMOVE STOCK EXHAUST SYSTEM:

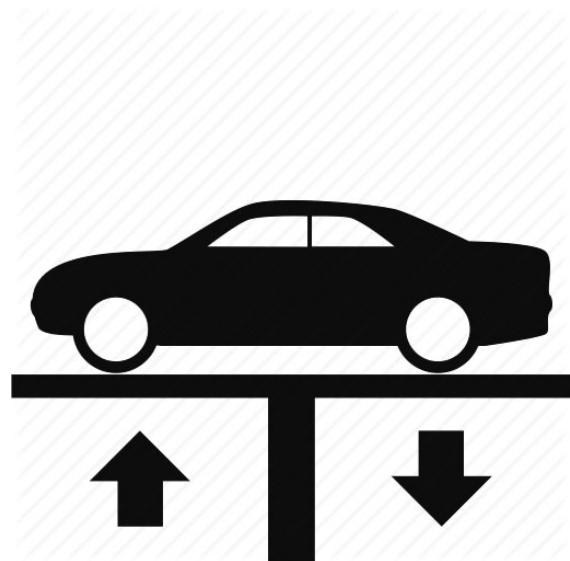
2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.



- Remove fasteners and disconnect exhaust at front flange connections (x2). Retain (x4 ea.) springs and nuts then disconnect wire hangers. Remove and retain bolts (x4) from mounts then lower system down and set it aside.



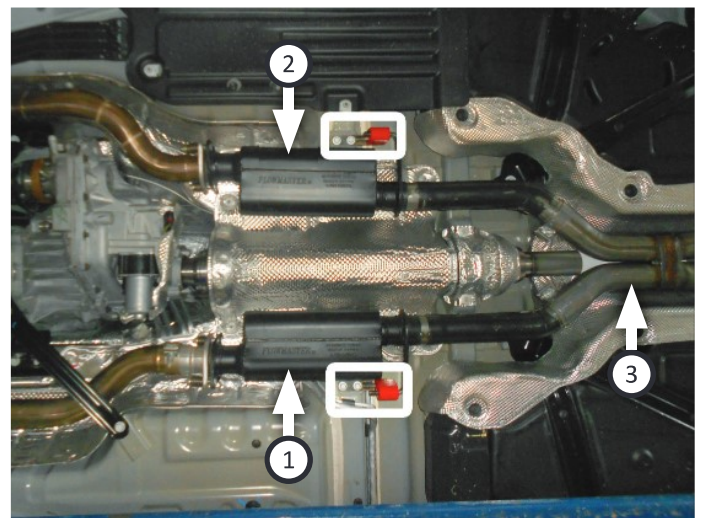
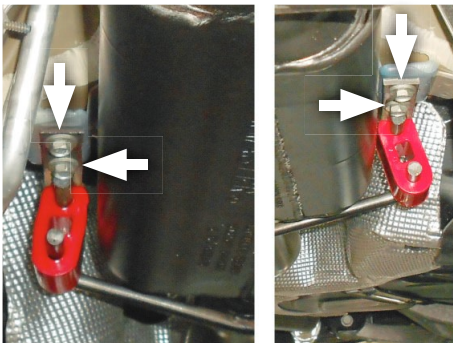
INSTALL FLOWMASTER EXHAUST SYSTEM

- Remove nuts from stock and Flowmaster clamps, apply anti-seize compound to bolts and re-install nuts.

NOTE: The image in this step is intended for illustrative purposes only and may or may not accurately reflect components included in your kit.



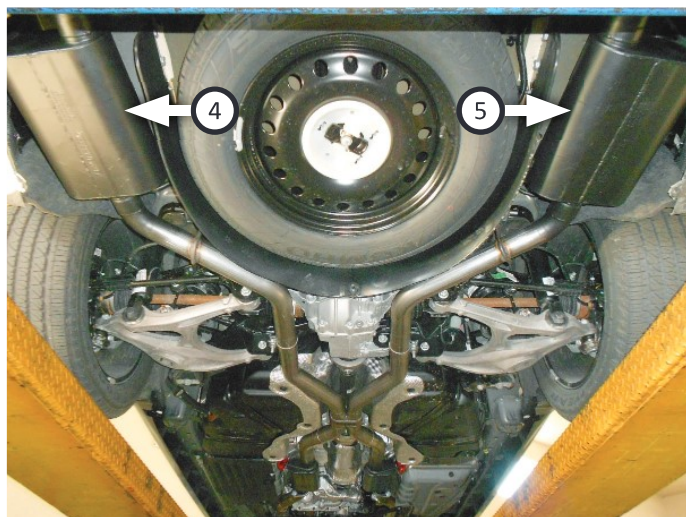
- Place (x2 ea.) **rubber hangers (10)** and **front frame hangers (6)** onto resonator hangers. Use (x2) **clamps (7)** to connect **right (1)** and **left (2)** inlet pipes to **scavenger assembly (3)**. Connect assembly to flanges and fasten front frame hangers to vehicle (logo facing down).



- Secure both front flanges using (x2 ea.) **bolts (8)**, **steel spacers (9)**, **flat washers (12)**, springs and nuts (removed step 3). Tighten fasteners until nuts bottom out on steel spacer sleeves.

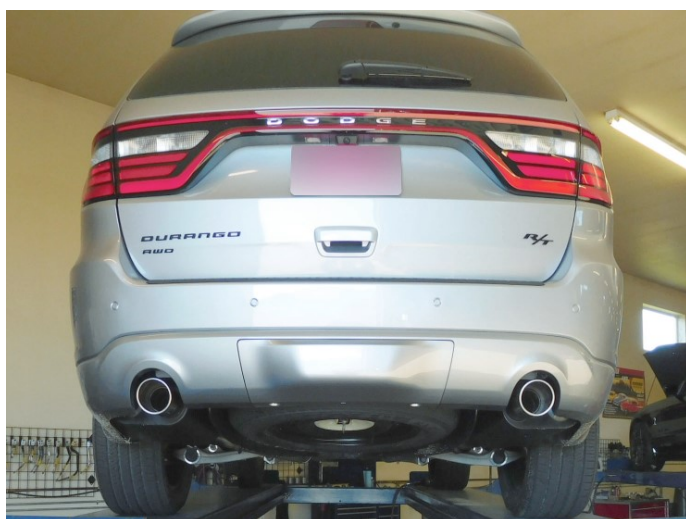


- Place **clamp (7)** onto **left muffler assembly (4)** then connect it to left side scavenger outlet. Repeat with **right muffler assembly (5)** on right side scavenger outlet. Tighten clamps enough to allow for adjustment.



- Adjust exhaust components maintaining minimal $\frac{1}{2}$ " clearance. Keep in mind suspension, travel and vibration. Finally securely tighten all clamps.
- Slide (x8) **hanger keepers (11)** onto each sideways hanger to prevent system from slipping out of isolators.
- Recommended: apply one inch tack weld to all slip-fit connections, then apply high-temp paint over welds.

Congratulations, the installation of your FLOWMASTER performance exhaust system is now complete!





Installation Diagram
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