



Installation Instructions

717947

1994-02 RAM 1500/2500/3500
3.9L, 5.2L & 5.9L ENGINE
2/4 Wheel Drive & All Wheelbases

OVERVIEW:

1. Take a moment to read and understand these instructions before installing your Flowmaster performance system.

NOTE: Please inventory all parts now before continuing and if necessary, report any missing items to our tech line. This will avoid potentially stranding your vehicle until any missing replacement parts arrive.

ITM #	PART #	DESCRIPTION	QTY.
1	TB230M	Adapter Pipe	1
2	86093M	Extension Pipe	1
3	71249-Z	Muffler	1
4	26811M	Rear Pipe	1
5	26812M	Exit Pipe	1
6	ST509B	Tip	1

ITM #	PART #	DESCRIPTION	QTY.
N/A	PK1046	Hardware Package includes:	1
7	522HA	Front Clamp Hanger	1
8	523HA	Rear Clamp Hanger	1
9	465HA	Front Clamp Hanger	1
10	208HA	Rear Hanger	1
11	MC300BS	3" Stainless Band Clamp	2
12	MC250BS	2½" Stainless Band Clamp	2
13	HA168	Red Rubber Hanger	1
14	HW204	⅝"-18 x 1 Bolt	1
15	HW102	⅝"-18 Nut	1
16	HW308	⅝" Lock Washer	1
17	HW202	¼-20 x 1 Bolt	1
18	HW306	¼" Split Lock Washer	1
19	HW101	¼-20 Nut	1
20	HW502	⅞" Hanger Keeper	6
21	HW216	⅝ x 1¾" Shoulder Bolt	1
22	HW303	⅜" Flat Washer	1

REMOVE STOCK EXHAUST SYSTEM:

2. Raise vehicle up on a hoist or rack to working height. If you don't have access to a hoist or rack, support vehicle with jack stands.

WARNING:

Avoid serious burns! Allow your vehicle time to cool completely before touching any factory engine components.

To ease preparation and installation of your new kit:

- Apply penetrating lubricant to mounts, bolts and clamps before you remove them.
- Use stands as necessary to support parts as you detach them from your vehicle and again as you install new parts.

