

STAIN WORK

INSTALLATION INSTRUCTIONS HEADERS

Thanks for purchasing Stainless Works Muscular Headers for your Grand Cherokee SRT8. We have gone to great lengths to ensure our systems fit and sound great. Please follow the instructions that goes as planned.

1. Stainless Works recommends the use of a torque wrench maker as an option to or in conjunction with our recommended Oxygen Sensor Safe Ratchet. Permatex Copper P/N 101BR available at [www.permatex.com](#)

9. Remove all O2 sensors and 5/16 rubber
10. Disconnect exhaust from 2 bolt flange
11. Remove left brace at transmission cross
12. Remove right brace at transmission cr
13. Remove catted pipes from manifolds
14. Support transmission and remove (6) member and transmission mount and
15. Remove (12) 10mm bolts holding fro
16. Remove heat shield from starter (1) 6
17. Remove (16) 8mm bolts from manifo
18. Install O2 extensions Front #109209,
19. Loosely install lower header bolts (4)



