

# STAINLESS WORKS

## **STAINLESS WORKS 2006- HEADER INSTALLATION**

Thank you for purchasing this set of headers through significant efforts to assure that this product will last for many years. These headers should be installed following instructions: After the system is correctly fitted, we recommend a thin bead of high temperature leak proof seal.

1. Starting under the hood - disconnect the battery.
2. Remove shock strut tower brace. You do not need to remove the shock strut tower brace, but it makes getting to the manifold head bolts easier.
3. Remove air box and air intake.

13. Remove starter heat shield, unbolt the starter.
14. Put left header up thru the bottom and slide it down.  
DO NOT Tighten bolts.
15. Lower motor down.
16. Reinstall starter and starter shield.
17. Install the rest of the left manifold bolts and nuts.
18. Install drive shaft and left O2 sensor and nut.
19. Jack up the passenger (right) side of the motor.
20. Put right header in from bottom, slide it down and tighten  
bolts. DO NOT Tighten bolts.
21. Lower the motor back down, tighten the motor  
header bolts.
22. Install right O2 sensor.
23. Now to install the lead pipes and convertors.  
onto the left side header- take the pipe with  
the 20-1/2 inch diameter. Do not