



09-18 DODGE RAM TRUCK HEADLIGHTS INSTRUCTIONS

Thanks for purchasing Stainless Works Muscle Truck 5.7L. We have gone to great pains to make sure your truck sound great. Please follow these steps to ensure

1. Stainless Works recommends the use of a spark plug maker as an option to or in conjunction with the recommended Oxygen Sensor Safe R. Permatex Copper P/N 101BR available at most auto parts stores.
2. Disconnect the battery before starting the vehicle. Reconnect the battery when finished.
3. Your exhaust system can be installed on either side of the vehicle.

11. Support the left side of the engine and motor mount to the engine. Also remove transmission bracket to the front differential and the bolt for the dipstick.
12. Remove 6mm bolt from dipstick and
13. Remove (16) 8mm bolts (8 per side) from
14. Remove heat shields from motor mount
15. Loosely install all lower bolts- (8) 8mm
16. Install O2 extension now (front and rear)
17. Install right header with (4) 8mm upper
18. When installing left header, before bolting between header tubes (first and second) may require some adjustment to properly
19. Tighten header using (3) 8mm bolts supplied 8mm original bolt and dipstick spacer
20. Install left header lead pipe using 3" clamp

32. Be sure to have adequate clearance and **is in contact with the exhaust system**
 $\frac{1}{2}$ " of clearance and wrap any suspect
33. After double checking for clearance and secured, drive the car for 10-20 miles. Your system may be tack welded at the system during heating and cooling cycle before performing any welding.