



STAINLESS WORKS

2018+ DODGE DURANGO SRT

HEADER INSTALLATION INSTRUCTIONS

Thanks for purchasing a Stainless Works header system for your 2018+ Dodge Durango SRT 6.4L. Our team has worked to ensure that this product is the premium in performance, quality, and fitment. We are proud to say that this system will unleash the true character of your vehicle. We encourage you to read through the following steps, and check the included Bill of Materials before beginning. Please follow these steps to ensure that your installation goes as planned.

a.

Stainless Works recommends the use of Hi-Temp Hi-Temp sensor safe silicone gasket maker as an option or in conjunction with the use of factory gaskets. The

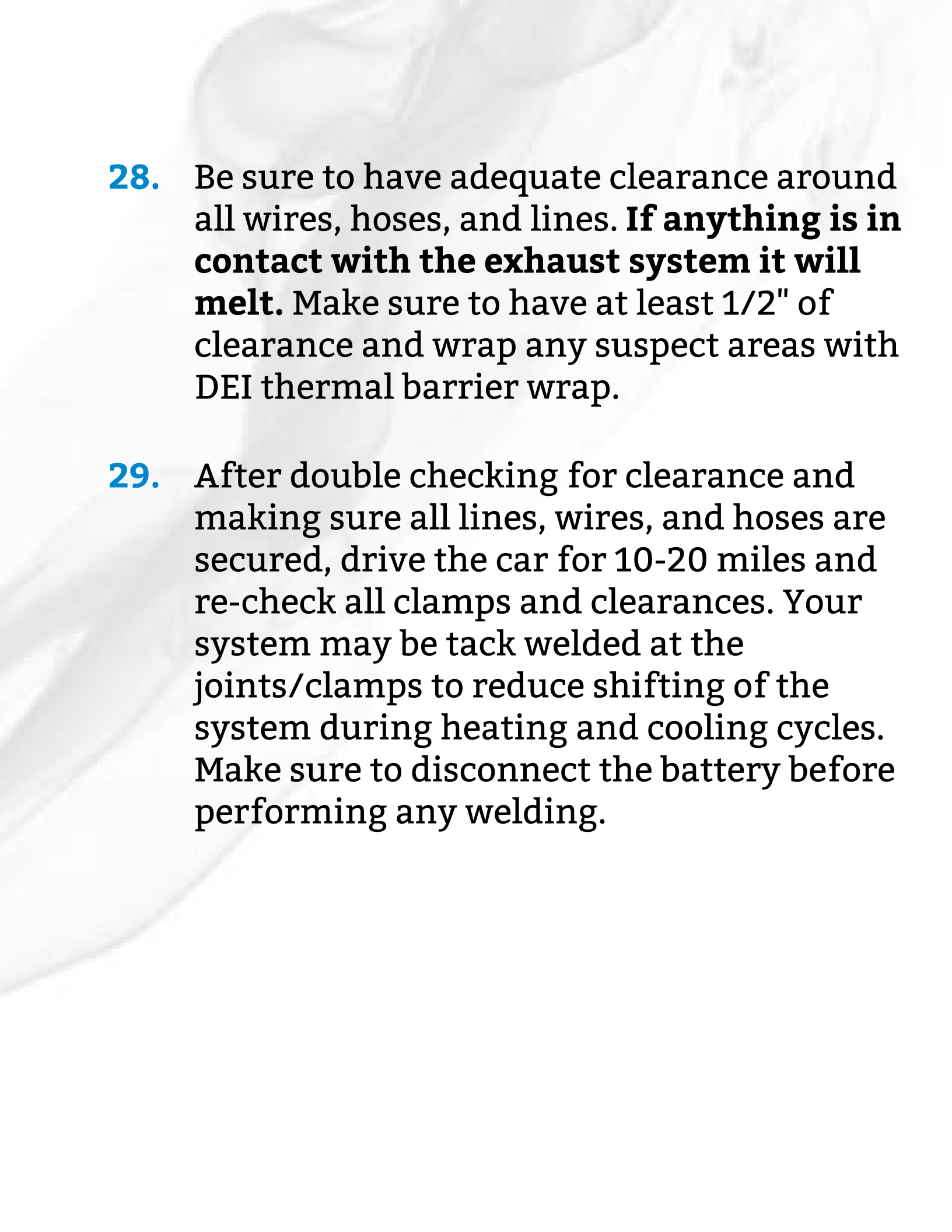


DISASSEMBLY

- 1.** Disconnect the battery.
- 2.** Raise and support the vehicle.
- 3.** Remove air box and inlet.
- 4.** Use a 10mm socket to remove the nut holding the dipstick, and move the dipstick to the side.
- 5.** Remove all O2 sensors from the OEM exhaust.
- 6.** Disconnect the exhaust at the 2 bolt flanges, by removing the (4) spring loaded nuts - 13mm head.
- 7.** Remove the left brace at the transmission crossmember - (4) 16mm head bolts.
- 8.** Remove the right brace at the transmission crossmember - (2) 16mm head bolts.

ASSEMBLY

- 15.** Install the provided O2 extensions.
Front #109209 - Rear #109210.
- 16.** Loosely install the lower header bolts that were provided using (4) 8mm bolts per side - 10mm socket.
- 17.** Install the right side header using (3) 8mm upper bolts and (1) of the original bolts with the dipstick spacer.
- 18.** Install dipstick - (1) 10mm nut.
- 19.** Install left side header using (4) 8mm upper bolts.
- 20.** Reinstall starter and heat shield using (1) 10mm bolt and (2) 13mm nuts that were removed earlier. The shield may require some bending to get it in place.
- 21.** Reinstall the front O2 sensors into the collector bungs.

- 
- 28.** Be sure to have adequate clearance around all wires, hoses, and lines. **If anything is in contact with the exhaust system it will melt.** Make sure to have at least 1/2" of clearance and wrap any suspect areas with DEI thermal barrier wrap.
- 29.** After double checking for clearance and making sure all lines, wires, and hoses are secured, drive the car for 10-20 miles and re-check all clamps and clearances. Your system may be tack welded at the joints/clamps to reduce shifting of the system during heating and cooling cycles. Make sure to disconnect the battery before performing any welding.