



2005+ SRT8/ SRT/ RT MAGNUM/ C HEMI HEADER INSTALLATION

Thanks for purchasing Stainless Works Muscleflex. We have gone to great pains to make sure that our system follows all the necessary steps to ensure that your installation goes as planned.

Exhaust Manifold Removal

1. Let car cool completely and allow exhaust to cool before doing any work.
2. Disconnect battery.
3. Raise and support vehicle.
4. Remove (2) 13mm bolts holding left rear hanger. Then remove pipe.
5. Loosen 2 clamps at the front of the X-pipe. The clamps may require some force to separate at clamp.
6. Remove the (4) 13 mm bolts at tail pipe hanger.
7. Remove (4) 10 mm bolts holding engine hanger.
8. Disconnect and remove all four O2 sensors.
9. Remove (4) 16 mm flange bolts at 1/2" and 1/2" flange.