S7114 2015-UP DODGE CHALLENGER, 5.7L (2017-UP), 6.2L, 6.4L, CAT-BACK, 3.0" DUAL REAR, RACE VERSION, QUAD TIPS			
14 9 3 14 3 1			
ITEM	DESCRIPTION	QTY.	
1	2.5" ADAPTOR PIPE	2	(4) **
2	2.75" ADAPTOR PIPE	2	
3	X-PIPE	1	9 (10)
4	CONNECTOR PIPE	2	$(2) \qquad (0)$
5	DRIVER-SIDE UNDER-AXLE PIPE	1	
6	PASSENGER-SIDE UNDER-AXLE PIPE	1	
7	DRIVER-SIDE TAIL PIPE	1	
8	PASSENGER-SIDE TAIL PIPE	1	
9	3.0" CLAMP	10	
10	2.75"CLAMP	2	
11	2.5" CLAMP	2	
12	M5x22 HEX BOLT	6	
13	M5 FLAT WASHER	6	
14	PASSENGER-SIDE TIP	1	
15	DRIVER-SIDE TIP	1	

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.





Figure 1



Figure 2



Figure 3



Figure 4



Figure 5

Removal of Stock System

1. Apply penetrating lubricant liberally to all exhaust fasteners, hangers and rubber insulators.

2. Disconnect the exhaust valve actuator wiring. There are two actuators. Refer to Figure 1.

3. Loosen both front pipe clamps.

4. Unbolt the rear hangers from the vehicle on both sides. Keep the hardware for the installation. Refer to Figure 2.

5. With the exhaust system supported, remove the remaining factory hangers from the factory insulators. Alternatively, the factory insulators may be unbolted.

Refer to Figure 3.

6. Carefully remove the exhaust from the vehicle, ideally you have two helpers, one at each tip as you disengage the front pipes from the catalytic converters and guide the exhaust out from under the vehicle.

8. Remove the factory exhaust valve actuators from the exhaust system to be installed on the new system. Make sure the passenger-side actuator is reinstalled on the passenger-side, and the driver-side on the driver-side. The nuts will be re-used for the installation.

Installation of MBRP Performance Exhaust

1. Install the appropriate **Clamps** and **Adaptor Pipes** onto the catalytic converters. 5.7L cars use the 2.5" and the remainder use the 2.75" components. **Refer to Figure 4.**

2. Using two 3.0" Clamps, loosely install the X-Pipe. The more tightly bent inlet pipe is the driver-side. Refer to Figure 5.