



PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-1508 ~ 1998-01 Dodge Ram 1500/2500 All
Cat Back Exhaust



PerTronix® thanks you for choosing a JBA Performance Exhaust Product. To realize the potential of JBA's engineering and excellent fit, Please Read and Understand these instructions completely prior to starting the installation.

Check that you received all the parts listed on the parts list, if you have any concerns, please contact PerTronix before continuing. Headers will have the part number stamped in the flange.

Work Smart – Work Safe! Most Header and Exhaust Installation are best performed on a lift. If a lift is not available, raise the vehicle and support on quality Jack Stands on level ground. Do not rely on a jack!

WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

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TO START :

1. Remove and inventory new JBA exhaust.
2. Disconnect negative battery cable and allow vehicle exhaust to cool.



3. With vehicle raised and properly supported, using a reciprocating saw or hack saw, cut tail pipe approximately 1" behind rear muffler clamp and in front of tail pipe hanger.



4. Spray lubricant on lower holes of front and rear tail pipe hanger rubber grommets.



5. Using a pair of channel lock pliers, remove hanger rods from bottom holes of two rear tail pipe rubber grommets.



6. Using a pair of channel lock pliers, remove front tail pipe hanger rod from bottom hole in rubber grommet.



7. Remove tail pipe from rear of vehicle.

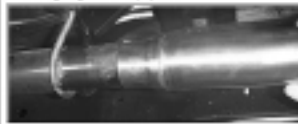


8. Spray penetrating oil on threads of front muffler clamp.



9. Using a 15mm socket, remove front muffler clamp.

10. Using some form of heat and force, disengage and remove muffler without damaging head pipe.



11. Align notch with locating pin and install head pipe using the 2-1/2" clamp. Tighten completely with 9/16" deep wall socket. Note: Use anti-seize on threads.



12. With JBA logo facing rear of vehicle, install muffler over head pipe making sure muffler bottoms out on slip joint.

13. Using the 3" clamp, tighten clamp completely using 9/16" deep wall socket.



14. Install tail pipe from rear of vehicle with double hanger towards muffler.



15. Install front two hangers on tail pipe into lower holes of rubber grommet.



16. Install rear tail pipe hanger into rubber grommet. Align tail pipe and tighten 3" clamp completely. Note: Use anti-seize on threads.



17. Install turn out clamp/hanger over end of tail pipe and into rubber grommet.



18. Install turn out to end of tail pipe rotate to desired position approx. 1" from body.

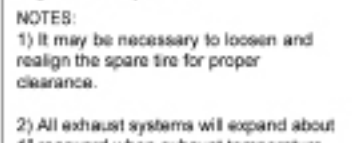


19. Tighten clamp/hanger completely using 9/16" deep wall socket. Note: Use anti-seize on threads.

20. After installation, it is recommended that all clamps be retightened and joints tack welded in 3 spots.



21. Using a soft cloth, remove all prints from turn out tip.



22. Lower vehicle and reattach the negative battery cable.

NOTES:
1) It may be necessary to loosen and realign the spare tire for proper clearance.

2) All exhaust systems will expand about 1" rearward when exhaust temperature start to rise.

3) Use Anti-seize on threads of clamps.

Parts List:

1	Head pipe
1	JBA Muffler
1	Tail pipe
1	Turn out
1	2-1/2" clamp
2	3" clamp
1	Tailpipe clamp/hanger

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.