



## **PERFORMANCE EXHAUST**

A PerTronix Performance Brand ~ [www.pertronixbrands.com](http://www.pertronixbrands.com) ~ 909 599-5955

### ***Installation Instructions & Warranty Information***

40-1535 ~ 2006-18 Dodge Ram Quad Cab 5.7L HEMI  
3" Single Exit Cat Back Exhaust



PerTronix© thanks you for choosing JBA exhaust, the best fitting, highest quality exhaust on the market. To realize the full potential of our good fit, please read and understand these instructions completely prior to starting the install.

**Be sure to work SAFE! Whenever you work under a vehicle be sure it is located on level, solid ground and is supported by high quality jack stands. Remember Hot Asphalt can sink under the weight of most jack stands!**

**⚠ WARNING:**

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

1. Disconnect negative battery cable and allow vehicle exhaust to cool.
2. With the vehicle raised and properly supported, using the 15mm socket and ratchet, loosen the clamp, at the rear of the muffler, that secures the tail pipe to the muffler.



3. Spray lubricant on the exhaust pipe behind the muffler.



4. Spray lubricant on all factory rubber isolators.



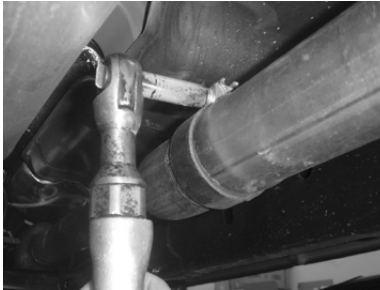
5. Remove the factory tail pipe hanger from rubber isolator.



6. Remove tail pipe from the rear of the vehicle.



7. Using the 15mm socket and ratchet, loosen the clamp that secures the muffler assembly to the resonator/intermediate pipe.



8. Remove muffler hangers from rubber isolators.



9. Remove factory muffler assembly.



10. Install muffler hanger clamp into rubber isolators near the rear of the factory muffler location.



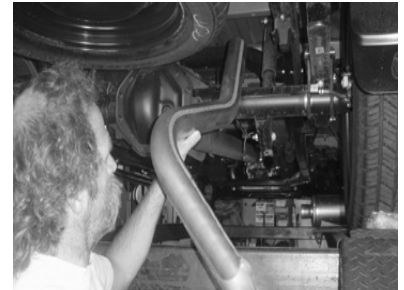
11. Install intermediate pipe and secure with exhaust clamp.



12. Insert muffler into intermediate pipe. Place exhaust clamp with hanger at the front of the muffler.



13. Install tail pipe through the rear of the vehicle.



14. Insert tail pipe through muffler hanger clamp and into muffler.



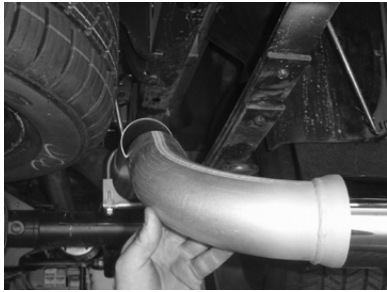
15. Align tail pipe properly and tighten muffler hanger clamp .



16. Install exhaust clamp loosely over tail pipe. Do not tighten at this point.



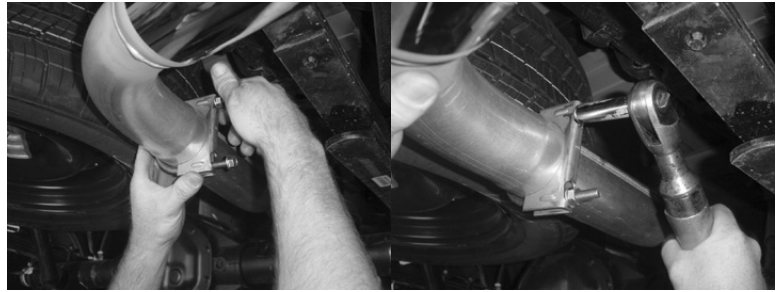
17. Install turnout w/ tip at the end of tail pipe.



18. Insert turnout w/ tip and hanger into rubber isolator at the rear of the vehicle, near the spare tire.



19. Position exhaust clamp over slip connection on turnout w/ tip



20. Align exhaust tip properly and tighten clamp.

21. After installation, it is recommended that all clamps be re-tightened.

22. Tack weld all slip connections in three spots.

23. Lower the vehicle and reattach the negative battery cable.

NOTES:

1) It may be necessary to loosen and realign the spare tire for proper clearance.

2) All exhaust systems will expand about 1" rearward when exhaust temperatures start to rise.

3) Use Anti-seize on threads of clamps.

#### Parts List:

- |                        |                             |
|------------------------|-----------------------------|
| 1 Intermediate pipe    | 1 Muffler                   |
| 1 Tail pipe            | 1 Turnout w/ tip and hanger |
| 1 Muffler hanger clamp | 1 Exhaust clamp w/ hanger   |
| 2 3" exhaust clamp     |                             |

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This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

#### **JBA LIMITED WARRANTY**

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.