

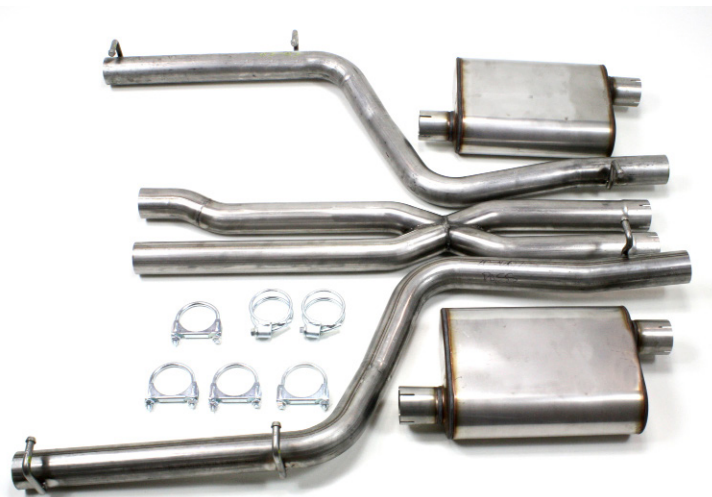
JBA

PERFORMANCE EXHAUST

A PerTronix Performance Brand ~ www.pertronixbrands.com ~ 909 599-5955

Installation Instructions & Warranty Information

40-1602 ~ 2011-14 Dodge Charger 5.7 HEMI
Dual Exit Cat Back using Factory Exhaust Tips



PerTronix© thanks you for choosing JBA exhaust, the best fitting, highest quality exhaust on the market. To realize the full potential of our good fit, please read and understand these instructions completely prior to starting the install.

Be sure to work **SAFE!** Whenever you work under a vehicle be sure it is located on level, solid ground and is supported by high quality jack stands. Remember Hot Asphalt can sink under the weight of most jack stands!

⚠ WARNING:

This product can expose you to chemicals including Lead, Nickel, Cadmium and Chromium which are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

REV. 4 1-19-21 DSL

Start:

1. Remove and inventory new JBA exhaust system.
2. Disconnect negative battery cable and allow vehicle to cool.
3. With the vehicle raised and properly supported, unbolt the factory cross member that runs under the drive shaft and swing it out of the way.



4. Using a pry bar, pry the exhaust hangers from the factory rubber isolators.



5. Unbolt the driver side rear muffler/tail pipe assembly and remove it.



6. Unbolt the exhaust system from the catalytic converter assemblies.



7. Disconnect the ground strap from the exhaust system and carefully remove the rest of the factory exhaust system.
8. Slip the supplied Sure-Seal™ clamps (E) over the ends of the catalytic converter assemblies.



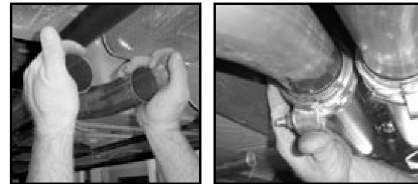
9. Slip the new JBA X-pipe (A) over the end of the catalytic converter assembly.



10. Reinstall the factory cross member and bolt into place. This will support the exhaust system.



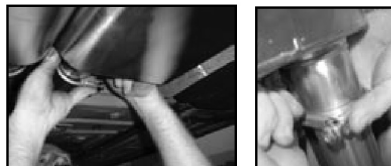
11. Align the X-pipe (A) so that it is flat and even with the off-set exit on the passenger side. Then tighten the Sure-Seal™ clamps (E) over the connection to the cat. assembly.



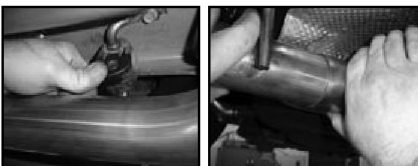
12. Slip the U-bolt clamps (F) over the end of the X-pipe. Then install the new JBA mufflers (B) on to the end of the X-pipe (A).



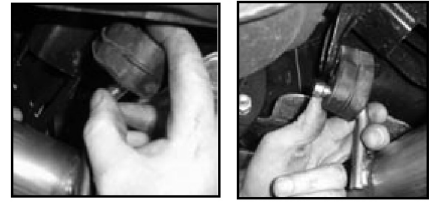
13. Align the mufflers (B) so they are flat then tighten the U-bolt clamps (F) over the connection.



14. Install the passenger side tail pipe with tip (C) hangers into the rubber isolators. Then slip the other end onto the muffler (B).



15. Install the driver side tail pipe with tip (C) hangers into the rubber isolators. Then slip the other end onto the muffler (B).



16. Install the supplied U-bolt clamps (F) over the end of the mufflers (B).



17. Reconnect the factory ground strap to the exhaust system.

18. Align the new tips of the system for proper clearance from rear valance. Secure in place by tightening clamps (E) and (F).



19. Using a soft cloth, remove all prints from exhaust tip.

20. Check all clamps and connections for proper fit and alignment. Double check all clamps are tightened and that all hangers are secure in rubber grommets. It is recommended that after installation of the exhaust system you have all slip connections tack welded by a muffler shop.

NOTES:

1. All exhaust systems expand about 1" rearward when exhaust temperature rises.
3. Use anti-seize on threads of clamps.

Parts List

1	X-Pipe	2	JBA Stainless Mufflers
1	Passenger Side Tail Pipe	1	Driver's Side Tail Pipe
2	Accu Seal Clamps	4	U-Bolt Clamps

For other performance parts for your Mopar, including JBA Performance Headers
Visit www.pertronixbrands.com

4

This product is considered a Replacement part per CARB and EPA regulations for emissions compliance and is legal for sale and use on all vehicles in all 50 states when installed according to the Manufacturer's Application Guide and Installation Instructions.

JBA LIMITED WARRANTY

All JBA Headers and Exhaust products are guaranteed, to the original purchaser, to be free of defects in materials and workmanship for one year. This warranty covers the replacement or repair of the product only and does not cover the cost of removal and installation, customer applied aftermarket coatings or any discoloration or corrosion of finished surfaces.

Damage or product failure resulting from collision, improper installation, off-road use, road hazards, the use of exhaust insulating wrap or like products or rust occurring after installation, is not covered by the warranty. The warranty extends only to the original purchaser.

Should a part become defective it should be returned to the original selling retailer and must be accompanied with the sales receipt. If there is no retailer in your area, call the factory for a return authorization and return your part prepaid to the factory for inspection. PerTronix reserves the rights to replace or repair the alleged defective part and return the part freight collect.